



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. DSI 9340	REV. A SHEET 1 OF 2
DATE 06.06.21		TITLE STEP MODIFICATION KIT	SCALE NTS
A	06.06.21	NEW ISSUE	

DART SERVICE INSTRUCTION

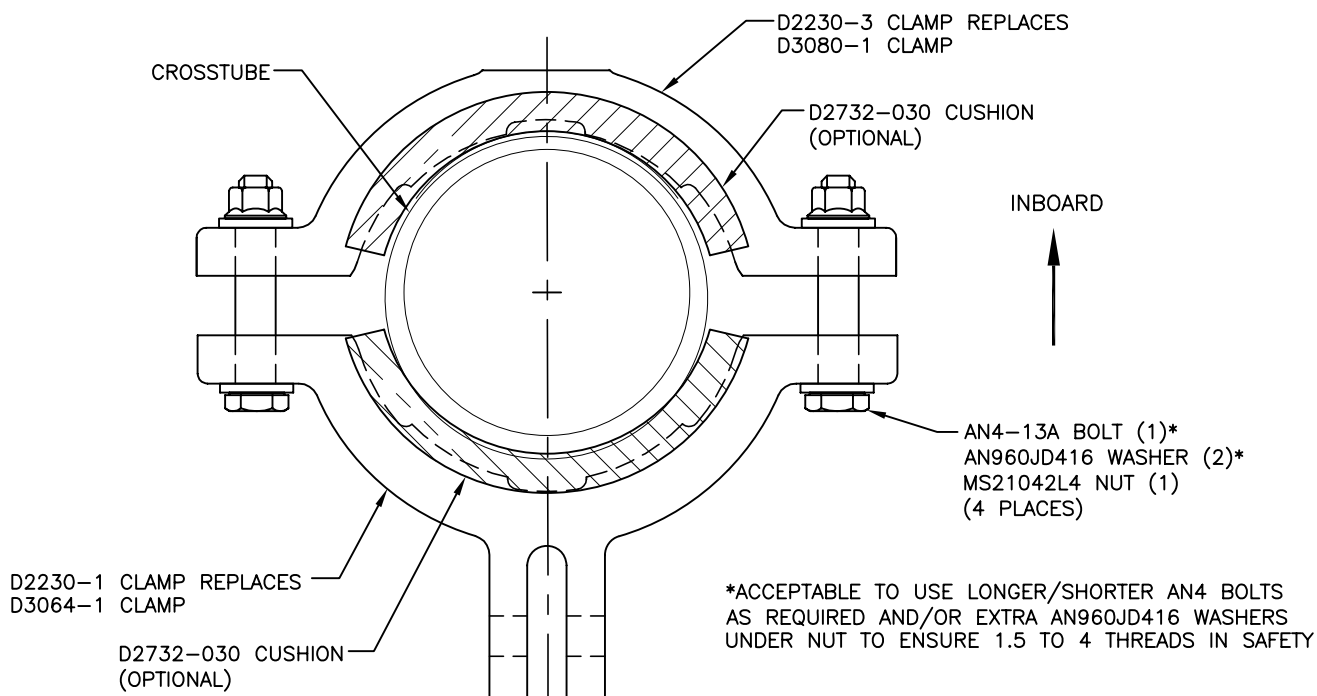
TO AMEND DRAWING D350-591 REV. E OR F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-213/-214/-215/-216 STEPS, INSTALL THE D2230-1/-3 CLAMPS AS SHOWN BELOW. IN PLACE OF THE D3064-1 AND D3080-1 CLAMPS CALLED OUT ON DRAWING D350-591 REV. E OR F.

CUSTOMERS HAVE THE OPTION OF INSTALLING THE D2732-030 RUBBER CUSHIONS UNDER THE D2230-1/-3 CLAMPS TO ACCOMMODATE VARYING CROSSTUBE DIAMETERS.



FOR CUSTOMERS WITH EARLY MODEL D350-591-213/-214/-215/-216 STEPS, THE DSI 9340-011 STEP MODIFICATION KIT IS AVAILABLE

QTY	PART NUMBER	DESCRIPTION
X	DSI 9340-011	STEP MODIFICATION KIT
2	D2230-1	MOUNTING LUG
2	D2230-3	MOUNTING LUG
4	D2732-030	CUSHION
4	AN4-13A	BOLT
8	AN960JD416	WASHER
4	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*
D. SHEPHERD (DE # 02)

DATE: 06.06.21
CERT. NO.: SH92-6
ISSUE NO.: 9/10

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CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. DSI 9340	REV. A SHEET 2 OF 2
DATE 06.06.21		TITLE STEP MODIFICATION KIT	SCALE NTS

REVISED PARTS LIST FOR D350-591-213/-214/-215/-216 AT CHG 002

Qty -213	Qty -214	Qty -215	Qty -216	Part Number	Description
X				D350-591-213	Heli-Access-Step™ , Short Step – High Skid, LH
	X			D350-591-214	Heli-Access-Step™ , Short Step – High Skid, RH
		X		D350-591-215	Heli-Access-Step™ , Short Step – Low Skid, LH
			X	D350-591-216	Heli-Access-Step™ , Short Step – Low Skid, RH
1				D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
2	2	2	2	D2230-1	MOUNTING LUG
2	2	2	2	D2230-3	MOUNTING LUG
4	4	4	4	D2732-030	CUSHION
1	1	1	1	D2856-400-720	ABRASION STRIP
2	2	2	2	AN3-35A	BOLT
2	2	2	2	AN4-11A	BOLT
4	4	4	4	AN4-13A	BOLT
4	4	4	4	AN960JD10	WASHER
12	12	12	12	AN960JD416	WASHER
2	2	2	2	MS21042L3	NUT
6	6	6	6	MS21042L4	NUT

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